



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4711-041
Job Sheet 182713



Part No: D4711-041

Job Qty: 8 ea

Part Name: Expandable Pin Assembly, Modified



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP REV:B 13.03.11 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Stores/Pkg-1		SEP 13 2018
110	Packaging	8 pcs	9/14/18	9/14/18	0.00	0.00	Packaging1-5		OCT 25 2018
120	Small Fab	8 pcs	9/14/18	9/14/18	0.00	1.31	Small Fab-7		
130	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC5		38
140	Packaging	8 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-2		9-89
150	QC21-SA	8 Ea	9/14/18	9/14/18	0.00	0.00	QC21		OCT 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4711-043	Expandable Pin Assembly	8 Ea (1 ea)	90-Start up Operation	5005680x3 51156 36x7
D4726-1	Handle	8 Ea (1 ea)	90-Start up Operation	5071674
D4727-041	Barrel	8 Ea (1 ea)	90-Start up Operation	5072709VY 511242
D4749-1	Spacer	8 Ea (1 ea)	90-Start up Operation	5038531V5 51212 78x5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4711-043	8	7	0
	D4726-1	8	12	0
	D4727-041	8	5	0
	D4749-1	8	9	0



Container No: S121523



Part: D4711-041

Job No: 182713

Serial No/Batch: S121523

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/30/18 11:19 AM Dart.lajeunesse.marie

Date: 10/25/18

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								